

Technical Data Sheet

Vitamide AR13BK 1904/1

Polyamide 66

Product Description

Vitamide AR13BK 1904/1 is a Polyamide 66 Glass Fiber, 15% filled material and is typically used in Injection Molding applications.

Processing Method	Injection Molding
Application	Housings
Filler/Reinforcement	Glass Fiber, 15%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density	1.25	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield	125	MPa	ISO 527-2
Tensile Strain at Break	4	%	ISO 527-2
Flexural Modulus	5000	MPa	ISO 178
Flexural Stress	175	MPa	ISO 178
Impact			
Notched Izod Impact Strength	6	kJ/m ²	ISO 180
Thermal			
Deflection Temperature Under Load Unannealed (0.45 MPa)	>220	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	>210	°C	ISO 75-2/A
DSC Melting Point	255	°C	ISO 3146
Electrical			
Dielectric Strength, (2.00 mm)	34	kV/mm	IEC 60243-1
Comparative Tracking Index (CTI), (Solution A)	>600	V	IEC 60112
Surface Resistivity	1000000000 00000	ohm	IEC 60093
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
UL Information			
Flame Rating	HB		UL 94

Injection Parameters	Nominal Value	Units
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	280 to 300	°C
Mold Temperature	60 to 120	°C